

IN THE CLAIMS

Please amend the claims as follows:

3. (AMENDED) A process as set forth in claim 1, wherein a further binder was added to the paste.
4. (AMENDED) A process as set forth in claim 1, wherein a plasticizer was mixed with the paste
5. (AMENDED) A process as set forth in claim 1, wherein the paste applied to the diaphragm in layer form is dried prior to the pressing operation at temperatures of between 30 and 80°C.